



Product Data Sheet & General Processing Conditions

RTP 800 DEL Acetal (POM) Base Resin Homo-Polymer

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	0 %	0 %	
Specific Gravity	1.41	1.41	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0210 - 0.0290 in/in	2.10 - 2.90 %	D 955

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	1.5 ft-lbs/in	80 J/m	D 256
unnotched 1/8 in (3.2 mm) section	32.0 ft-lbs/in	1708 J/m	D 4812
Tensile Strength	9100 psi	63 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.35 x 10 ⁶ psi	2413 MPa	D 638
Flexural Strength	13000 psi	90 MPa	D 790
Flexural Modulus	0.39 x 10 ⁶ psi	2689 MPa	D 790

ELECTRICAL

Volume Resistivity	> 1E12 ohm.cm	> 1E12 ohm.cm	D 257
Surface Resistivity	> 1E14 ohm/sq	> 1E14 ohm/sq	D 257
Surface Resistance	> 1E13 ohm	> 1E13 ohm	ESD STM11.11

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	203 °F	95 °C	D 648
Ignition Resistance*			
Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
Coefficient of Linear Thermal Expansion Flow Direction	6.5 x 10 ⁻⁵ /°F	11.7 x 10 ⁻⁵ /°C	E 831

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	360 - 425 °F	182 - 218 °C
Mold Temperature	175 - 225 °F	79 - 107 °C
Drying	2 hrs @ 250 °F	2 hrs @ 121 °C
Moisture Content	0.15 %	0.15 %
Dew Point	-25 °F	-32 °C

PROCESSING NOTES

Desiccant Type Dryer Required.

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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