



Product Data Sheet & General Processing Conditions

ESD A 100 Polypropylene (PP) ESD Protection Static Dissipative Standard (Low) MFR

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	0.97	0.97	D 792
Melt Flow Rate			
@ 230 °C, / 2.16 kg	0.50 - 2.00 g/10 min	0.50 - 2.00 g/10 min	D 1238
Molding Shrinkage			
1/8 in (3.2 mm) section	0.0120 - 0.0170 in/in	1.20 - 1.70 %	D 955

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	No Break	No Break	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	3900 psi	27 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.22 x 10 ⁶ psi	1517 MPa	D 638
Flexural Strength	4500 psi	31 MPa	D 790
Flexural Modulus	0.19 x 10 ⁶ psi	1310 MPa	D 790

ELECTRICAL

Volume Resistivity	1E3 - 9.9E+09 ohm.cm	1E3 - 9.9E+09 ohm.cm	D 257
Surface Resistivity	1E5 - 9.9E+11 ohm/sq	1E5 - 9.9E+11 ohm/sq	D 257
Surface Resistance	1E4 - 9.9E+10 ohm	1E4 - 9.9E+10 ohm	ESD STM11.11
Static Decay			
MIL-PRF-81705D, 5kV to 50 V, 12% RH	< 2.00 s	< 2.00 s	FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	375 - 450 °F	191 - 232 °C
Mold Temperature	90 - 150 °F	32 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C

PROCESSING NOTES

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This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein.

Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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