



**Product Data Sheet &  
General Processing Conditions**

**EMI 161 Z  
Polypropylene (PP)  
Stainless Steel Fiber  
Electrically Conductive  
EMI/RFI/ESD Protection  
FDA Compliant Ingredients**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	0.99	0.99	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0100 in/in	1.00 %	D 955

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	4.5 ft-lbs/in	240 J/m	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	3000 psi	21 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.14 x 10 <sup>6</sup> psi	965 MPa	D 638
Flexural Strength	4500 psi	31 MPa	D 790
Flexural Modulus	0.18 x 10 <sup>6</sup> psi	1241 MPa	D 790

**ELECTRICAL**

Volume Resistivity	< 1E1 ohm.cm	< 1E1 ohm.cm	D 257
Surface Resistivity	< 1E5 ohm/sq	< 1E5 ohm/sq	D 257
Surface Resistance	< 1E4 ohm	< 1E4 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	FTMS101C 4046.1

**THERMAL**

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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**EMI**

Shielding Effectiveness @ 2 mm thickness	53 dB @ 300 MHz	53 dB @ 300 MHz	D 4935
Shielding Effectiveness @ 2 mm thickness	47 dB @ 500 MHz	47 dB @ 500 MHz	D 4935
Shielding Effectiveness @ 2 mm thickness	46 dB @ 700 MHz	46 dB @ 700 MHz	D 4935
Shielding Effectiveness @ 2 mm thickness	46 dB @ 1000 MHz	46 dB @ 1000 MHz	D 4935
Shielding Effectiveness @ 2 mm thickness	46 dB @ 1300 MHz	46 dB @ 1300 MHz	D 4935
Shielding Effectiveness @ 2 mm thickness	48 dB @ 1500 MHz	48 dB @ 1500 MHz	D 4935
Shielding Effectiveness @ 3 mm thickness	58 dB @ 300 MHz	58 dB @ 300 MHz	D 4935
Shielding Effectiveness @ 3 mm thickness	61 dB @ 500 MHz	61 dB @ 500 MHz	D 4935
Shielding Effectiveness @ 3 mm thickness	63 dB @ 700 MHz	63 dB @ 700 MHz	D 4935
Shielding Effectiveness @ 3 mm thickness	64 dB @ 1000 MHz	64 dB @ 1000 MHz	D 4935
Shielding Effectiveness @ 3 mm thickness	68 dB @ 1300 MHz	68 dB @ 1300 MHz	D 4935
Shielding Effectiveness @ 3 mm thickness	70 dB @ 1500 MHz	70 dB @ 1500 MHz	D 4935

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	380 - 430 °F	193 - 221 °C
Mold Temperature	100 - 125 °F	38 - 52 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	0.10 %	0.10 %

**PROCESSING NOTES**

Use a reverse barrel profile. Remove hopper magnets. Allow 4 - 5 shots to properly disperse the conductive fibers. The surface finish should have a silver streaking appearance, not clumps.  
Remove hopper magnets.

29 Jul 2015 EWB

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

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