



## Product Data Sheet & General Processing Conditions

### RTP 4999 X 157327 A Thermoplastic Polyolefin (TPO) Heat Stabilized Impact Modified UV Stabilized Preliminary Datasheet

#### PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE		STANDARD
Density	1.00 g/cm <sup>3</sup>	ISO 1183
Melt Flow Rate @ 230 °C, / 2.16 kg	30.00 g/10 min	ISO 1133
<b>MECHANICAL</b>		
Impact Strength, Charpy Notched, 4 mm thickness	54 kJ/m <sup>2</sup>	ISO 179/1eA
Tensile Strength	19 MPa	ISO 527
Tensile Modulus	1850 MPa	ISO 527
Flexural Modulus	1750 MPa	ISO 178
<b>THERMAL</b>		
Heat Deflection Temperature @ 0.45 MPa	> 100 °C	ISO 75
Ignition Resistance* Automotive**	≤ 100 mm/mi @ 2.5 mm	ISO 3795

#### PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

#### GENERAL PROCESSING FOR INJECTION MOLDING

Injection Pressure	70 - 105 MPa
Injection Pressure	680 - 1030 bar
Melt Temperature	190 - 230 °C
Mold Temperature	40 - 80 °C
Moisture Content	< 0.10 %

#### PROCESSING NOTES

14 Apr 2023 JXM

This information is intended to be used only as a guideline for designers and processors of modified thermoplastics. Because design and processing is complex, a set solution will not solve all problems. Observation on a "trial and error" basis may be required to achieve desired results.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

No information supplied by RTP Company constitutes a warranty regarding product performance or use. Any information regarding performance or use is only offered as suggestion for investigation for use, based upon RTP Company or other customer experience. RTP Company makes no warranties, expressed or implied, concerning the suitability or fitness of any of its products for any particular purpose. It is the responsibility of the customer to determine that the product is safe, lawful and technically suitable for the intended use. The disclosure of information herein is not a license to operate under, or a recommendation to infringe any patents.

RTP COMPANY • 580 EAST FRONT STREET • WINONA, MN 55987 • 507-454-6900